

The Only Hard Part of Our Job; - Is The Work We Put Into Your Job!

# **BRAKE PRESS OPERATOR**

# **Job Summary**

This position is responsible for the daily setup and operation of hydraulic CNC controlled press brakes in a just-in-time fabrication shop with some assistance provided. He/she may be required to assist other operators as a helper on key work or machines as required. This is a cross functional position within the Fabrication department.

# **Essential Duties and Responsibilities**

- Read, interpret and follow basic blueprints, diagrams, engineering drawings, specifications, bills of materials, and other written instructions or procedures to accurately assemble equipment and products
- Utilize hand held tools such as a handheld screw and drill gun
- Maintain inventory of product in work stations
- Perform quality work checks to insure the product meets quality standards
- Identify product defects and complete appropriate documentation when defects are identified
- Rework and/or repair assembled equipment and products according to engineering specification changes
- Perform all work in accordance with quality standards and established safety procedures
- Passes employer performance tests or standard tests to meet certification standards of governmental agencies or professional and technical associations, if required.
- Maintains work area and equipment in a safe, clean and orderly condition.
- Knows and complies with all personal, machine and facility safety practices and regulations; understands and follows company workplace rules.

# **Essential Physical Requirements**

- Must be able to lift 0 50 pounds frequently; 50 75 pounds occasionally; over 75 pounds rarely.
- Must be able to routinely stand, sit, stoop, twist and bend throughout the required shift.
- Must have excellent manual dexterity and a level of ambidexterity.
- Visual acuity (corrected) required for inspecting work and reading written material, blueprints, work orders, etc.
- Hearing ability sufficient to monitor equipment sounds to identify and diagnose changes in order to take appropriate action.

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#### **Skills and Abilities**

- Must be proficient at blueprint interpretation including GD&T recognition; must be able to read and interpret work orders, drawings, layouts and technical / non-technical information and use this information to evaluate and execute creating a program to machining process, as well as work from oral instructions.
- Must be proficient in math and able to competently apply it in the production process.
- Must be familiar with shop equipment such as grinders, drill presses, saws, etc.
- Must be able to use standard measuring tools, hand tools and material handling equipment commonly used in metal manufacturing.
- Must be able to communicate and interact successfully with supervisors and co-workers.
- Must be able to work and pay attention to detail in a fast-paced team environment, but also be able to work independently with minimal supervision.
- Must have an excellent work ethic and superior attendance.

# **Education and Experience Required**

- High School Diploma or GED
- 1-2 years mechanical assembly experience may be required
- Basic reading skills. Must be able to follow directions
- Basic computer navigation and utilization skills
- Ability to perform work accurately and thoroughly
- Ability to use thinking and reasoning to solve a problem and to think in such a way as to produce a new concept or idea
- High attention to detail and self-motivation skills
- Specific technical or vocational training or certification may be required
- Valid state driver's license required.

#### **Benefits Include**

401k match, health insurance, vacation time, climate controled work environment heated, air conditioned, and paid holidays. Our **work wee**k is 6:00 am - 4:30 pm Monday - Thursday and **weekend shift** is Friday - Sunday 6:00 am - 6:30 pm in a positive upbeat setting with a growing company that is expanding our capabilities and invite talent and innovative forward thinking.

### **Our Address**

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